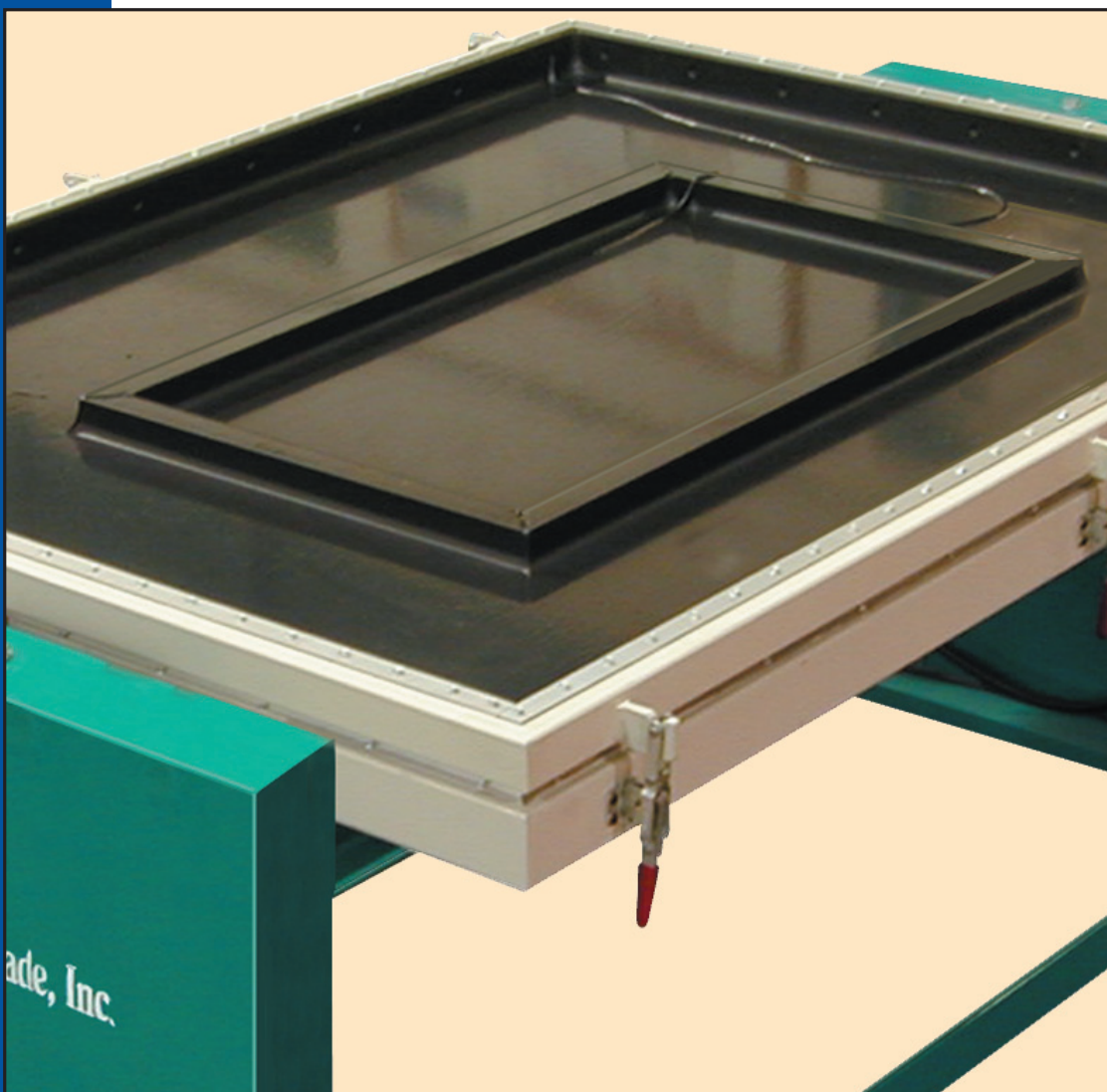


RUBBER BLANKETS

Flexible Rubber Replacement Blankets

Custom Made for All Types of Vacuum Frames

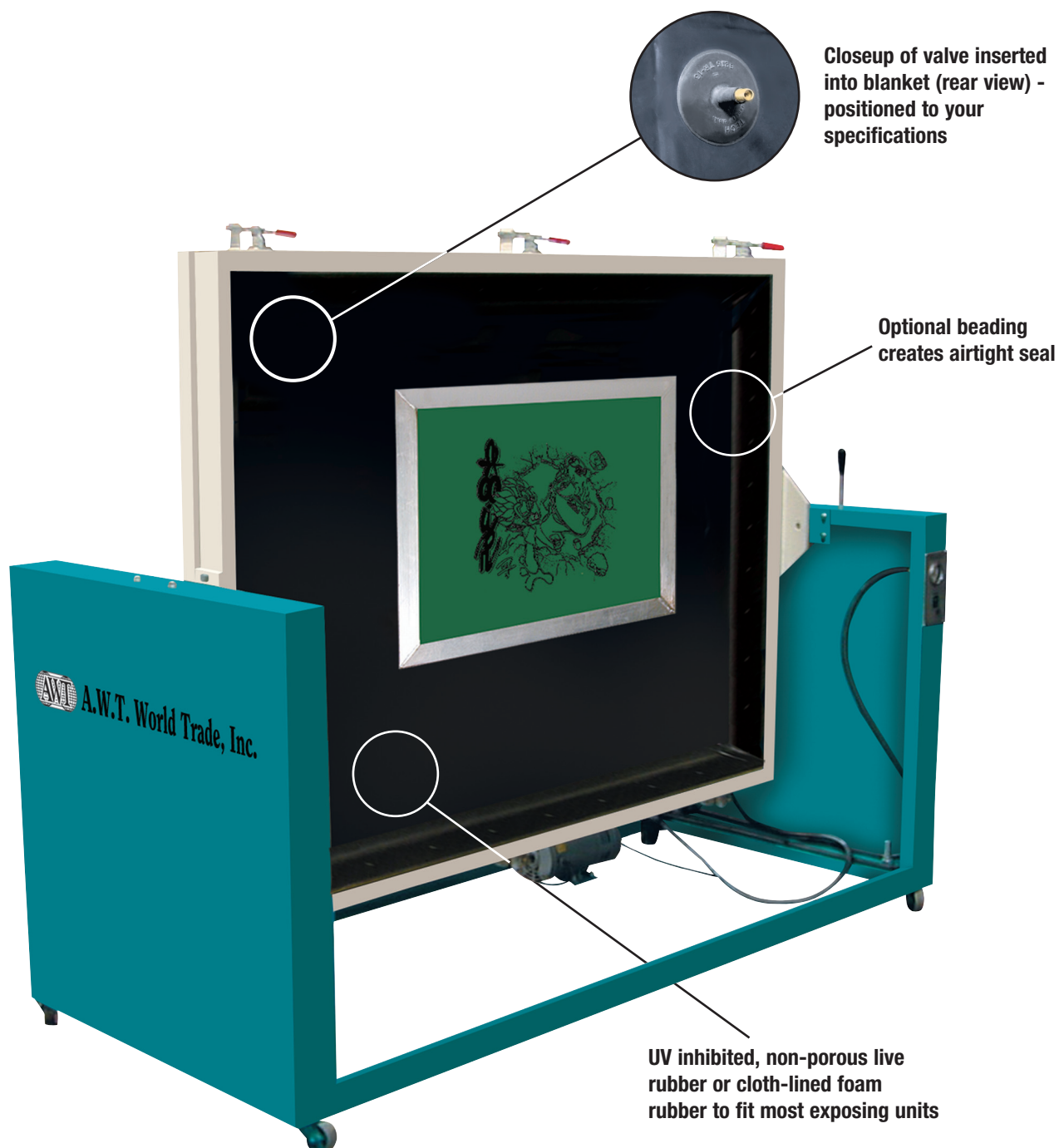


*A Division of The AWT World Trade Group
Chicago, IL 60641 USA*

*OEM Replacement Parts & Remanufacturing Services
for the Screen Printer*

www.gpiparts.com

High Quality Rubber Replacement Blankets



A Division of The AWT World Trade Group

4321 N. Knox Ave. • Chicago, IL 60641-1906 USA

773.725.4900 • Fax: 773.777.0909 • parts@gpiparts.com • www.gpiparts.com

For a wide variety of Exposing Units

- **AWT**
- **American**
- **Richmond Graphics**
- **NuArc/M&R**
- **Douthitt**

... and many more

ADVANTAGES

- UV inhibited, non-porous rubber for consistent performance and extended life
- Flexible rubber secures all sides of frame, maintaining positive contact throughout exposure
- “Live” properties of highly flexible rubber return blanket to original shape after use
- Heavy-duty blankets reduce incidence of tearing or wearing thin
- Range of valve styles and sizes to fit different threaded fittings and hose diameters
- Top-quality rubber beading creates airtight seal between blanket and vacuum frame
- Different types of rubber available to fit a variety of exposing equipment
- GPI rubber blankets meet or exceed OEM specifications

Flexible replacement rubber blankets manufactured by Graphic Parts International, Inc. (GPI) fit all types of screen printing and graphic arts exposing units, and meet or exceed OEM specifications. GPI’s “live” rubber blankets or cloth-lined foam rubber blankets are UV inhibited, non-porous, and maintain positive contact with the frame throughout the exposing process.

All GPI rubber blankets are made to order and can be supplied with or without valves and beading. Three standard styles of valve are available; the total number of valves and their location is determined by the user. Three types of beading are available, each of which forms a secure, airtight seal around your frame for optimal results. All GPI beading is solvent-resistant and will not dry out.

Use the attached order form or our fast and convenient online order form to choose your options and place your order for replacement rubber blankets today, or contact our experienced technical sales staff.

***Visit us on Social Media and on our website:
www.gpiparts.com***

FOLLOW THE 3 EASY STEPS BELOW TO ORDER YOUR BLANKET

1

FIRST, CHOOSE EITHER "LIVE" RUBBER OR FOAM RUBBER

UV inhibited, non-porous "live" rubber has been used successfully in the manufacture of GPI replacement rubber blankets for over 30 years. It is flexible enough to fully surround the screen, including the inside "well" area, yet tough enough to keep sharp edges from penetrating its surface.

This 1/16"-thick "live" rubber maintains complete, positive contact between film, fabric, and frame for optimal exposing results. "Live" rubber maintains its elasticity so that these blankets return to their original size and shape after each use, ensuring long life. "Live" rubber blankets are available with or without beading and any number and type of valves.

Cloth-lined, non-porous foam rubber from GPI possesses many of the same qualities and features as our "live" rubber. GPI 1/8"-thick foam rubber blankets can be used to replace any type of foam rubber blanket from any manufacturer. They are available with or without beading and any number and type of valves.

2

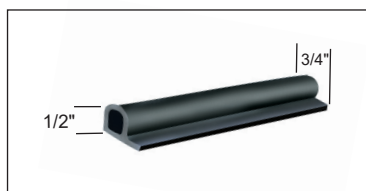
NOW, CHOOSE YOUR BEADING

Optional beading helps to create an airtight seal for optimal exposing results. The type of beading you choose depends on your specific application and your blanket material.

GPI offers three standard types of beading: **3/4"W x 1/2"H "P" Strip Rubber Beading**, **3/4"W x 1/2"H Foam Seal**, and **1"W x 1/2"H Foam Seal**.

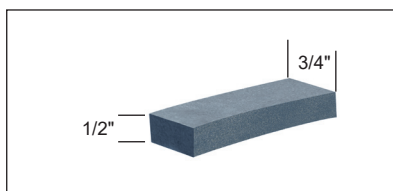
"P" Strip Rubber Beading must be used with specially-formulated adhesives designed for use with rubber. Foam Seal beading is supplied with an adhesive strip and is ready to mount on foam rubber blankets.

Part # PSB-75



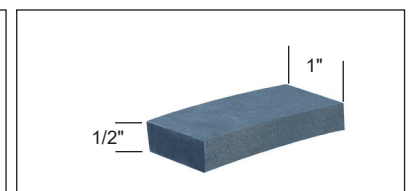
"P" Strip
3/4"W x 1/2"H

Part # FSB-75



3/4" Foam Seal
3/4"W x 1/2"H

Part # FSB-1



1" Foam Seal
1"W x 1/2"H

IMPORTANT! Different beading types are different widths, so if you are using the attached order form or our online order form, be sure to mark the EXACT location of the inside edge for the selected beading.



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**Write your choices and sizes down,
then fill out the form on the back page.**

3

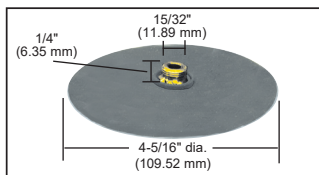
FINALLY, DETERMINE THE QUANTITY, LOCATION, TYPE AND DIMENSIONS OF THE VALVES

The type of valve or valves that you choose depends on several factors, including the types and sizes of the hoses, connectors, and clamps you are using.

GPI offers three standard types of valve: **Short Stem**, **Long Stem**, and **Long Angled Stem**. Non-standard valves are also available; contact our technical sales staff for assistance in determining and ordering the correct part or parts.

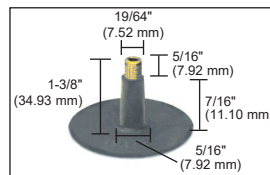
Any quantity of valves may be ordered and installed at a location or locations determined by the user. **Measure the size of your valve** or valves and **measure the location or locations from two sides of the existing blanket** for accuracy in placing the valve or valves in your replacement blanket.

Part # VSS-1



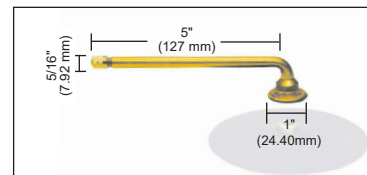
SHORT STEM

Part # VLS-1



LONG STEM
(our most popular)

Part # VLAS-1



LONG, ANGLED STEM

**To complete your order, simply fill out the order form
on the next page, or access it online:**

www.gpiparts.com/Rubber_Blankets/index.php

FAX: 773.777.0909

email: sales@gpiparts.com

NEED HELP?

**Call GPI Customer Service at:
773.725.4900**

**Visit us on Social Media and on our website:
www.gpiparts.com**

HOW TO ORDER THE CORRECT BLANKET TO FIT YOUR NEEDS

Complete this order form and fax or email it to:
FAX: 773.777.0909 EMAIL: sales@gpiparts.com

COMPANY: _____
 NAME: _____ PHONE: _____
 EMAIL: _____
 ADDRESS: _____
 CITY: _____ ST _____ ZIP: _____

1. Manufacturer & Year of your exposing unit:

Manufacturer: _____
 Year: _____

2. Choose the type of Rubber:

- ☐ Non-porous "live" rubber (1/16" thick)
☐ Non-porous foam rubber (1/8" thick)

3. Using the diagram at the right for reference, fill in the following dimensions:

A (Width)(O.D. of blanket)

_____ " + 2" = _____ " (Total Size)

B (Height)(O.D. of blanket)

_____ " + 2" = _____ " (Total Size)

***NOTE:** The TOTAL SIZE will include the additional 2" we recommend to allow ease in installation. The excess can be trimmed after installation.

4. Valve Specifications, if required:

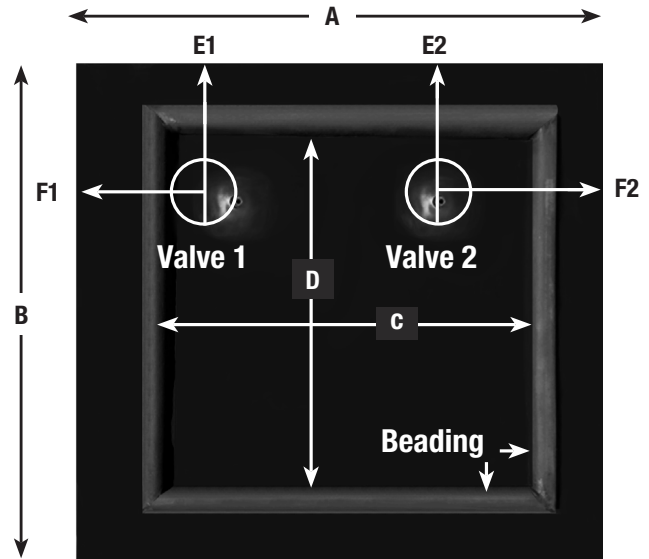
Please specify valve type and dimensions from the edge of the blanket. **See page 5 of the brochure for Valve Part Number.**

For three or more valves, use the same method to determine the location and placement.

IMPORTANT! The valve stem is always on the non-beaded side, unless otherwise specified.

Valve #1		PART #
E1 _____ "	F1 _____ "	_____
Valve #2		
E2 _____ "	F2 _____ "	_____

☐ No valve required



NOTE: Above diagram shows the UNDERSIDE of the blanket with the beading facing UP. When installed, the valve will appear on the opposite side.

5. Type of Beading, if required:

IMPORTANT! Beading types are different widths. Make sure to mark the EXACT beading position.

GPI does not recommend beading on the cloth side of a blanket when using foam rubber material, and will not assume responsibility for any delamination that might occur.

☐ Beading Adhered to Blanket
 C (inside edge of bead location) _____ "
 D (inside edge of bead location) _____ "

☐ Beading Separate from Blanket
 Length of Beading Required _____ "

Types of Beading **See page 4 of the brochure for Valve Type and Part Number.**

☐ 3/4" "P" type ☐ 3/4" Foam ☐ 1" Foam

☐ No beading required

Type of Blanket*	Blanket only	Blanket, Beading** & (1) Valve	Blanket, No Beading & (1) Valve	Blanket & 3/4" "P" Beading Only	Blanket & 3/4" Foam Beading Only	Blanket & 1" Foam Beading Only
Non-Porous "Live" Rubber (1/16" thick)	RS	CSPV***	CRV***	CRB-34	CRFB-34	CRB-1
Non-Porous, Lined, Foam Rubber (1/8" thick, 46" wide)	FRS	FRCBV***	FRV***	FRB-34	FRFB-34	FRB-1

* Oversized widths may come with a seam, depending on the size or shape. This seam, however, will NOT affect the exposing area.

** For nuArc replacement blankets, GPI uses the existing metal strips and beading from your previous blanket. This allows GPI to pass on tremendous savings to you.

*** Please specify beading size and style when ordering.



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