

INSTRUCTIONS FOR INSTALLATION OR REPAIR OF REPLACEMENT RUBBER BLANKETS

TO INSTALL:

1. Using a power drill or screwdriver, remove all screws from the metal strips that hold the rubber blanket to the frame of the unit.
2. Take off the metal holding strips and pull the old rubber blanket from the frame.
3. Remove any dirt, ink, or rubber deposits from the frame surface where it touched the old blanket, by scraping or lightly sanding with sandpaper. Use sandpaper to smooth any sharp edges or metal burrs on the frame.



Some vacuum frame rubber maybe attached differently to the vacuum frame. Remove the rubber VERY carefully.

4. Apply a light coat of rubber-to-metal adhesive to the edges of the frame where it will touch the new rubber blanket.
5. Place the new replacement rubber blanket in proper position over the adhesive-coated edges of the frame.



Be very careful not to puncture or tear the rubber blanket with any sharp objects.

If the new blanket is made in two pieces joined together, be careful not to damage it by pulling the seams apart. While seams are made to be pulled and stretched during normal operation, pulling them apart before mounting in the proper position can cause the seams to separate.

6. Working with one side of the frame at a time, replace the metal holding strip over the rubber blanket and frame. Use clamps to hold them together.
7. Before replacing the screws in the holding strip — or if you need to insert holes into the blanket for an assembly — carefully insert a pointed tool, such as an ice pick or a hole punch, into each screw hole of the metal holding strip, or where you need to place the assembly — to make a small hole in the rubber blanket.



If the blanket tears while doing so, you void your warranty.

8. Insert the screws into holding strip holes and tighten them.
9. Repeat Steps 6, 7, and 8 with the other three metal holding strips until the rubber blanket is firmly attached to the frame on all four sides.

TO REPAIR:

1. Cut a patch at least 2" larger than the hole or tear in the blanket.
2. Use sandpaper to sand the patch on the side to be glued down. Also sand the area on the blanket that will be glued.
3. Wipe off area with mineral spirits.
4. Apply glue evenly with a brush or spatula. **WORK CAREFULLY AS THE SMALL PATCH WILL CURL ONCE GLUE IS ON IT.**
5. Wait one minute before using.
6. Put patch on top of hole and apply pressure. Wait at least 15 minutes or until ??? is through the dryer.

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